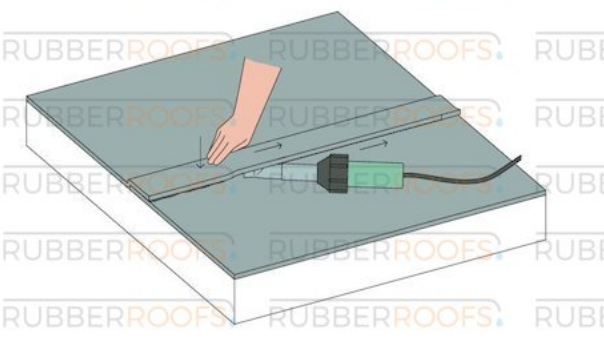
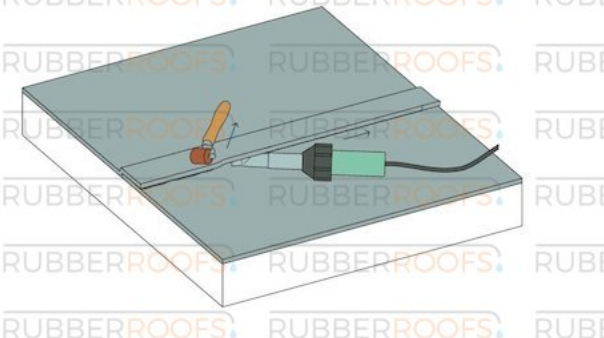


# Lineflex Heat Weld

A guide to heat welding Lineflex Fleece Backed EPDM joins.

 A 3D perspective diagram showing two sheets of grey EPDM rubber being joined. A hand is shown pressing the back edges of the sheets together. A green heat welder is positioned at the back edge, with a black line indicating the path of the weld. Arrows point towards the main seam, indicating the direction of the temporary weld.	<p><b>Step 1</b></p> <p>Form a temporary weld at the back edge of the seam using your fingers and welder. This will trap the hot air and improve the main weld.</p>
 A 3D perspective diagram showing the same EPDM sheets from Step 1. A green heat welder is now being used to seal the main seam. A yellow silicone roller is shown rolling over the seam, indicated by a curved arrow. The welder is positioned behind the roller, heating the rubber as it is rolled.	<p><b>Step 2</b></p> <p>Seal the rubber with a hot air welder using a silicone roller at a rate of 2.5m per minute at 220 degrees (level 4)</p>